

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
690 Walnut Ave.St. 150
Vallejo, CA 94592-1133
(707) 649-5453
(707) 649-5493

Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-023504**Date Inspected:** 11-May-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 1500**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 300**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Mr. Li Yan Hua**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Segment Assembly**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Ramesh Gade, was present during the times noted above for observations relative to the work being performed.

Bay 19 / Cable Bracket

This QA Inspector observed the following work in progress:

Flux Core Arc Welding (FCAW) in the 3G position of repair weld # SA6531-047, as per B-WR # 20974. The welder is identified as 062807. Quality Control (QC) is identified as Guo Xing Hui. The welding variables recorded by QC appeared to comply with WPS- 345-FCAW-3G(3F)-FCM-Repair.

Bay 14 / U Rib Splice Plate

This QA Inspector observed the following work in progress:

Shielded Metal Arc Welding (SMAW) in the 2G position of weld # X3305K-086-002, as per B-WR # 20922. The welder is identified as 045268. ABF Quality Assurance (QA) is identified as Shao Jian Yuan. The welding variables recorded by QC appeared to comply with WPS-345-SMAW-2G(2F)-FCM-Repair.

Bay 14 / U Rib Splice Plate

This QA Inspector observed the following work in progress:

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

Shielded Metal Arc Welding (SMAW) in the 2G position of weld # X3305K-048-002, as per B-WR # 20922. The welder is identified as 200569. ABF Quality Assurance (QA) is identified as Shao Jian Yuan. The welding variables recorded by QC appeared to comply with WPS-345-SMAW-2G(2F)-FCM-Repair. See attached photograph Pic_001.

Bay 14 / U Rib Splice Plate

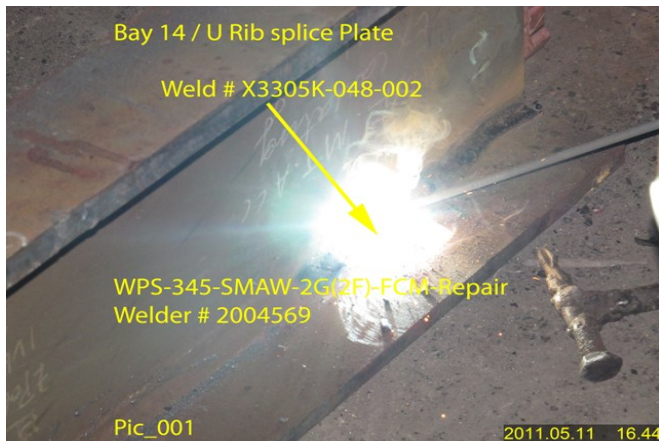
This QA Inspector observed the following work in progress:

Shielded Metal Arc Welding (SMAW) in the 2G position of weld # X3305K-068-001, as per B-WR # 20922. The welder is identified as 067752. ABF Quality Assurance (QA) is identified as Shao Jian Yuan. The welding variables recorded by QC appeared to comply with WPS-345-SMAW-2G(2F)-FCM-Repair.

Bay 16 / Hand Rails

This QA Inspector observed the following work in progress:

ZPMC personnel performing Shielded Metal Arc Welding (SMAW) on various locations of VT marked area of Hand Rails. The welder is identified as 201905. ZPMC Quality Control (QC) is identified as Guo Xing Hui.



Summary of Conversations:

No relevant conversations reported on this date.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang (+86)15000 42 2372, who represents the Office of Structural Materials for your project.

Inspected By:	Gade,Ramesh	Quality Assurance Inspector
Reviewed By:	McClendon,Timothy	QA Reviewer
